HYUNDAI HEAVY INDUSTRIES CO.,LTD.

AC INDUCTION MOTOR DATA SHEET

Model No.or RFQ No.		Item No.		Rev. No.	[0]
Project Name		Project No.		Quantity	sets

GENERAL SPECIFICATION

Frame Size		250S
Type		HLP-55/6
Enclosure(Protection)		Totally Enclosed (IP55)
Method of Cooling		IC411(FC)
Rated Frequency		60 Hz
Number of Phases		3
Insulation Class		■ F ☐ B ☐ H
Temp. Rise at full load (by resistance method)		
	at 1.0 S.F	80 deg. C
Motor Location		■ Indoor ☐ Outdoor
Altitude		Less than 1000 meter
Relative Humidity		Less than 80 %
Ambient Temp.		40 deg. C (Max.)
Duty Type		Continuous (S1)
Service Factor		1.15
Mounting		■ B3 ☐ B5 ☐ V1 ☐ B3/B5
Bearing	Type	Anti-Friction
	DE/N-DE	6316C3 / 6313C3
	Lubricant	Grease(Gadus S2 V 100 2)
External Thrust		Not applicable
Coupling Method		■ Direct ☐ V-Belt
Shaft Extension		■ Single ☐ Double
Terminal Box	Main	☐ Steel ■ Cast Iron
	Aux.	☐ Yes ■ No
	Location	Refer to Outline Drawing
Application		
Area classification		Non-Hazardous
Type of Ex-Protection		Not applicable
Applicable Standard		KS,IEC, NEMA MG1 Part30(Vpeak)

PERFORMANCE DATA

Rated Output		55 kW	75 HP	
Number of Poles		6		
Rotor Type		Squirrel Cage		
Starting Method*		■ D.O.L	☐ Y- △	
Rated Voltage		440 V	380 V	220 V
Current	Full Load	90.9 A	105.3 A	181.8 A
	Locked-rotor**	740 %	740 %	740 %
Efficiency				
	50% Load	94.2 %		
	75% Load	94.7 %		
	100% Load	94.5 %		
Power Factor(p.u)				
	50% Load	0.732		
	75% Load	0.811		
	100% Load	0.840		
Speed at Full Load		1185 r.p.m		
Torque				
	Full Load	45.2 kg·m		
	Locked-rotor**	150 %		
	Breakdown**	250 %		
Moment of Inertia (J)				
	Load(Max.)	112.550 kg·m²		
	Motor	2.378 kg·m²		
Sound Pressure Level (No-load & mean value at 1m from motor)		73 dB(A)		
Vibration		2.2 mm/sec (r.m.s)		
Permissible number of consecutive starts	Cold	3 times		
	Hot	2 times		
Paint	Munsell No.	4.4PB5.5/5.6(VL-451)		

ACCESSORIES

SUBMITTAL DRAWING

Outline Dimension Drawing \ Motor Weight(Approx.)			
B3	LM-T1251B3PL001	505	kg
B5	LM-T1250B5PL001	545	kg
V1	LM-T1250V1PL001	545	kg
B3/B5	LM-T1251B4PL001	525	kg
Main T-Box Ass'y	3M-016882		

SPARE PARTS

REMARK

Premium Efficiency

*. For use on PWM VFD 10:1VT, 3:1CT@1.0S.F&F Temp. rise

Date	DSND	CHKD	CHKD	APPD
2015-09-05	R.G. KIM	-	O.J. KIM	S.H. GO

Note: Others not mentioned in this data sheet shall be in accordance with maker standard.
Above technical data are only design values and shall be guaranteed with tolerance of applicable standard.
Inspection and performance test shall be maker standard, if not mentioned.
* In case of Inverter-Fed Motor, performance data is based on sine wave tests.
** Data is based on when the motor is supplied at rated voltage & frequency. and the data is expressed as a percentage of full-load value.

HYUNDAI HEAVY INDUSTRIES CO.,LTD.

PERFORMANCE CURVE

CURVE NO.

P-HLP-55/6

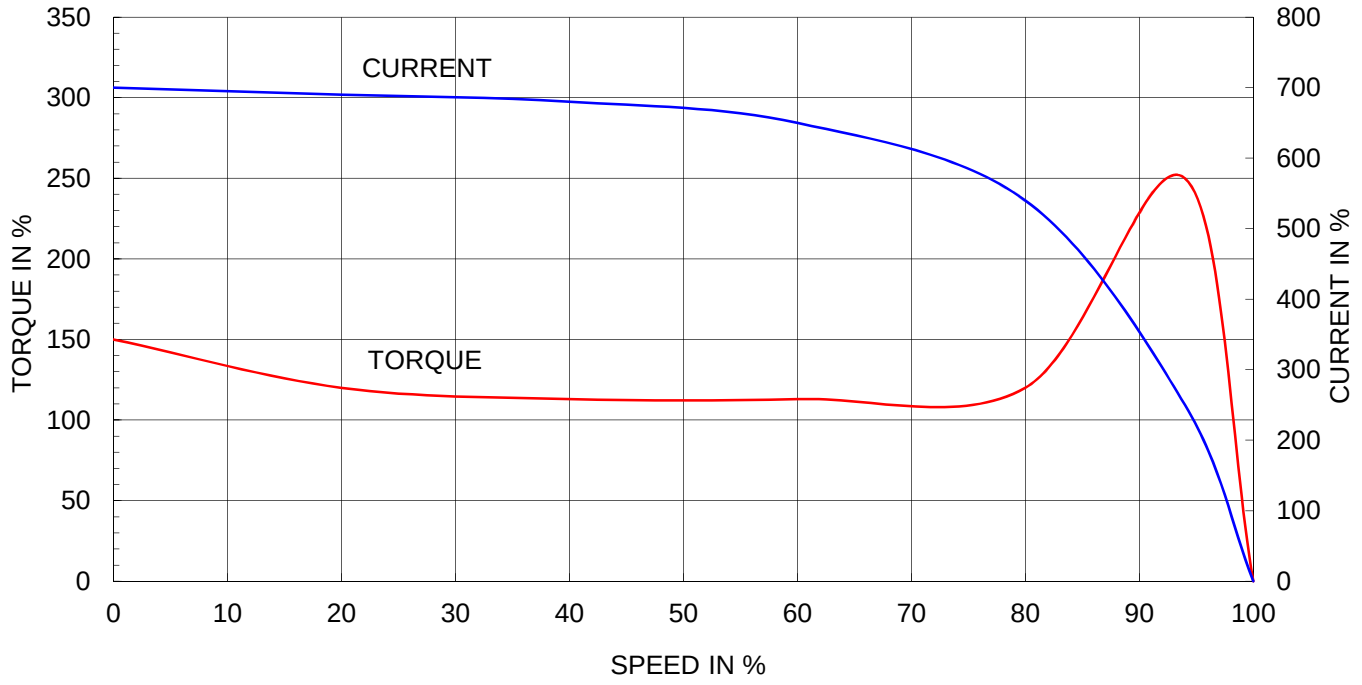
Type :	HLP-55/6		
Full Load Torque :	45.2	Kg.m	
Motor moment of Inertia (J) :	2.378	$Kg.m^2$	
Load moment of Inertia (J) :	112.550	$Kg.m^2$	

55 kW 6 P 60 Hz

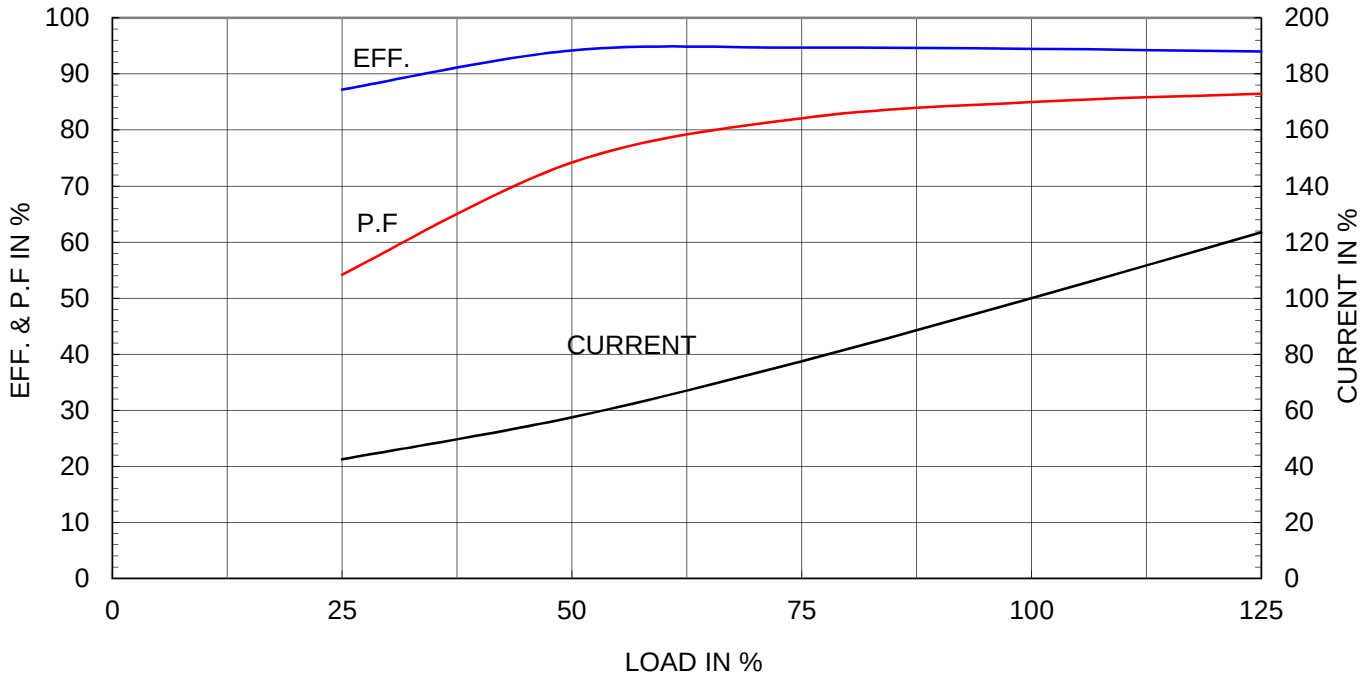
Speed at Full Load : 1185 RPM

Rated Voltage	440V	380V	220V	
Full Load Current	89.8A	104.0A	179.7A	

SPEED VS TORQUE & CURRENT CURVE



OUTPUT VS EFF., P.F & CURRENT CURVE



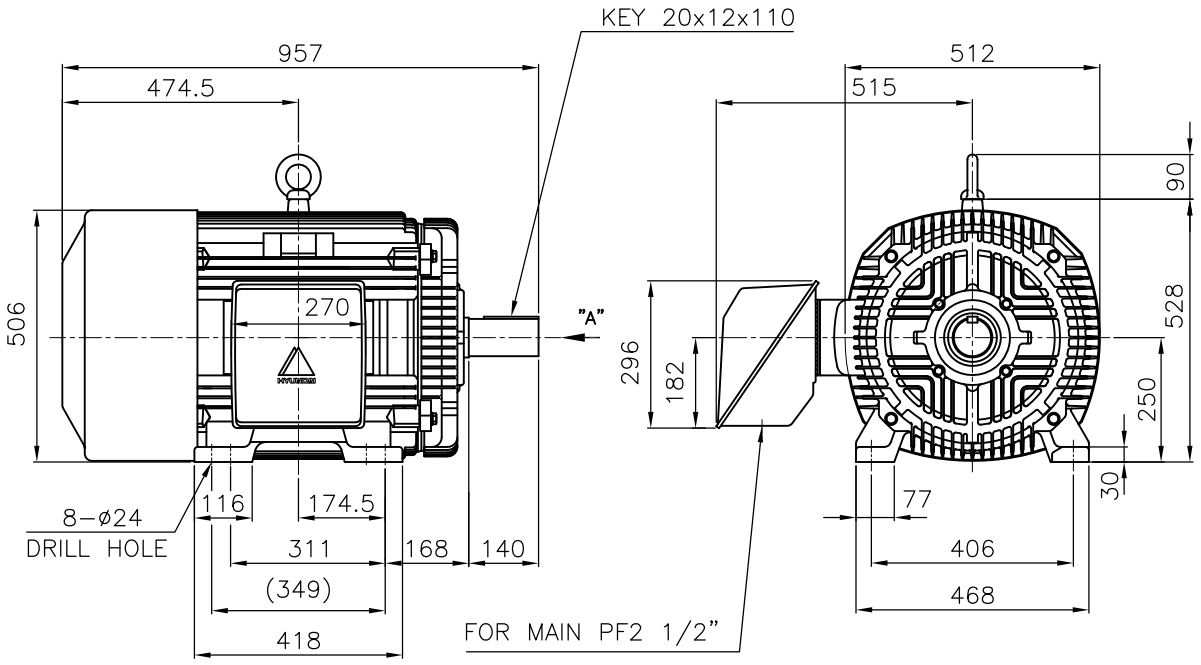
HYUNDAI HEAVY INDUSTRIES CO., LTD.

TEFC

THREE PHASE INDUCTION MOTOR

TYPE (1) TNB , TDB

CAST IRON FRAME

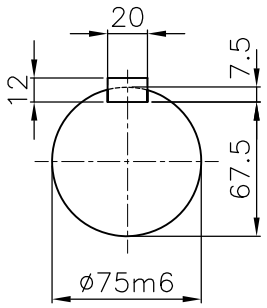


NOTE

1.TOLERANCE :

CENTER HEIGHT	$250\ ^{0}_{-0.5}$
BASE HILE	$ø24\ ^{+0.43}_{0}$
SHAFT DIAMETER	$ø75\ ^{+0.030}_{+0.011}$
KEYWAY WIDTH	$20\ ^{-0.022}_{-0.074}$
KEYWAY DEPTH	$7.5\ ^{+0.2}_{0}$
KEY WIDTH	$20\ ^{0}_{-0.052}$
KEY HEIGHT	$12\ ^{0}_{-0.110}$

2.The type (1)-"TNB , TDB" is for HHI's standard products and it can be changed for customer's requirements or detail designing.



VIEW "A"
SCALE 4/1

APPD BY	KANG K.J.	UNIT	MM
CHKD BY	KIM O.J.	SCALE	1/15
CHKD BY	LEE N.D.	PROJEC'N	3rd Angle
DSND BY	KIM RYANG GYU	DATE	2008.01.18

SUBJECT	KS Fr.250S-4P TEFC
TITLE	OUTLINE THREE-PHASE INDUCTION MOTOR

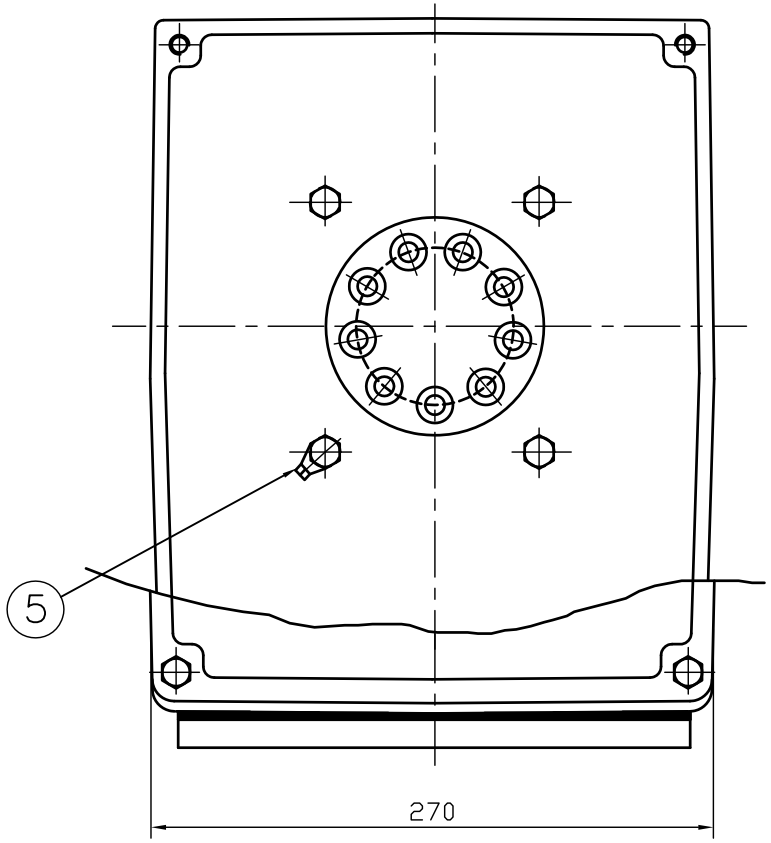
TEFC STANDARD

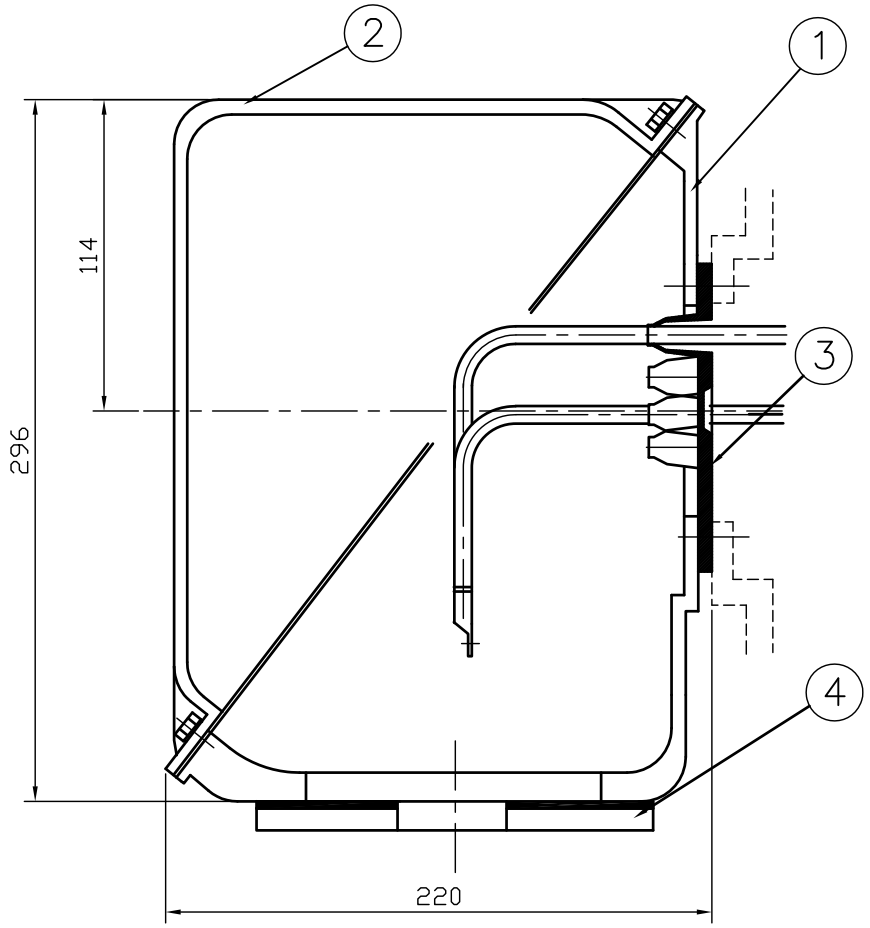
CAD PROJ \ FILE

MMSTDMTR/TJ5SAP51

HYUNDAI HEAVY INDUSTRIES CO., LTD.
INDUSTRIAL & POWER SYSTEMS

REF. NO	L2-Series	Sheet No. of
DWG NO	LM-T1251B3PL001	Revision No. 0





Q'TY	DESCRIPTION	MATERIAL	DIMENSION	WEIGHT	PART NO.	REMARK	NO.
1	EARTH TERMINAL LUG						5
1	CABLE ENTRY PLATE						4
1	GASKET	NBR					3
1	TERMINAL BOX COVER	CAST IRON					2
1	TERMINAL BOX BODY	CAST IRON					1

APPD BY	김 진 오	UNIT	MM	SUBJECT	HLA6 – 250,280Fr.
Q.P CHK	주 영 걸	SCALE	NONE	TITLE	(CAST IRON) TERMINAL BOX ASS'Y
CHKD BY	권 오 철	PROJEC'N	3 각법(3rd Angle)		
DSND BY	김 현 태	DATE	92.06.05		

CAD PROJ 명 \ FILE 명: T-BOX-M \ 3R016882

HYUNDAI ELECTRICAL ENGINEERING CO., LTD.

REF. NO		Sheet No. of
DWG NO	3M-016882	Revision No.

REV	DATE	CONTENTS	REVD BY	CHKD BY	Q.P CHK	APPD BY